



National Doublettes LS 2025

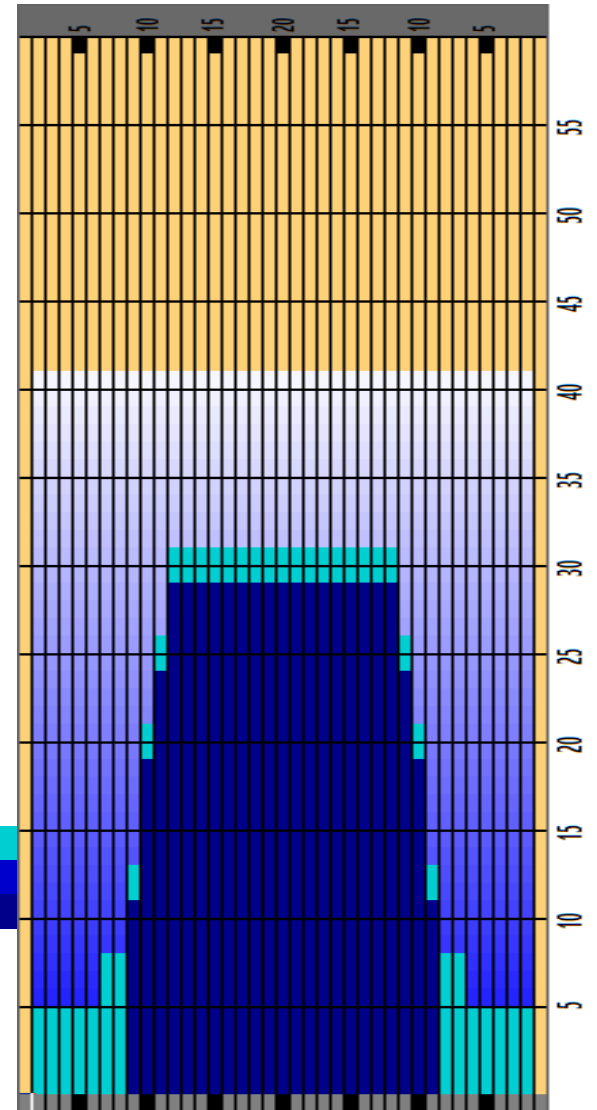


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.8 mL	Reverse Oil Total	7.9 mL	Volume Oil Total	25.7 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	7L	7R	1	18	27	5.9	8.4	2.5	1350
3	9L	9R	2	18	46	8.4	13.5	5.1	2300
4	10L	10R	3	18	63	13.5	21.1	7.6	3150
5	11L	11R	2	18	38	21.1	26.2	5.1	1900
6	12L	12R	2	18	34	26.2	31.3	5.1	1700
7	2L	2R	0	22	0	31.3	34.0	2.7	0
8	2L	2R	0	30	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	29.0	-12.0	0
2	12L	12R	2	18	34	29.0	23.9	-5.1	1700
3	11L	11R	2	18	38	23.9	18.8	-5.1	1900
4	10L	10R	3	18	63	18.8	11.2	-7.6	3150
5	9L	9R	1	18	23	11.2	8.7	-2.5	1150
6	2L	2R	0	14	0	8.7	0.0	-8.7	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.24	1.64	1	1	1.64	5.24

