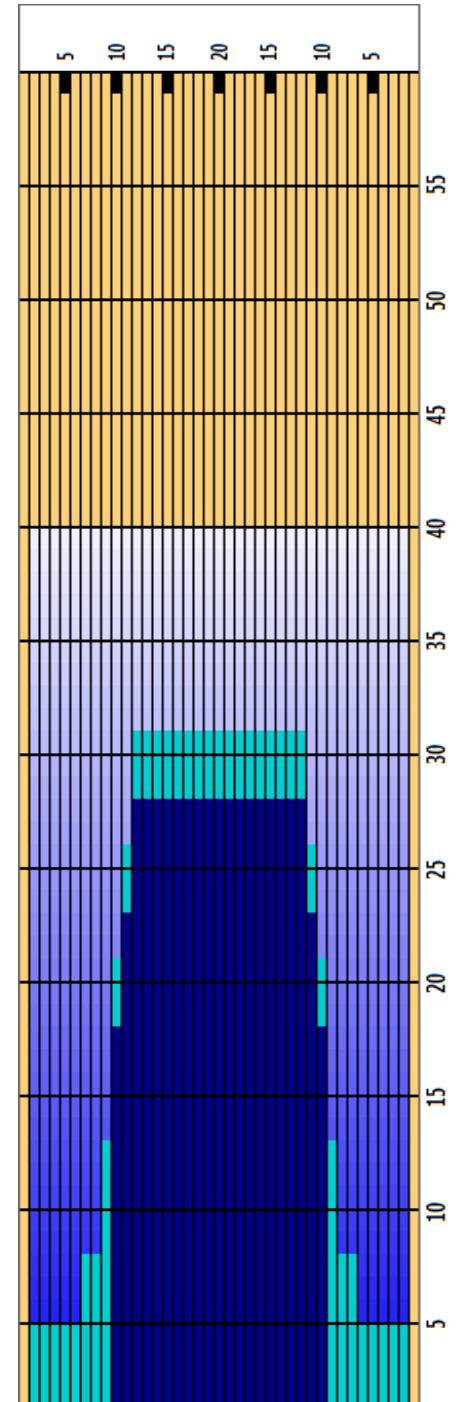


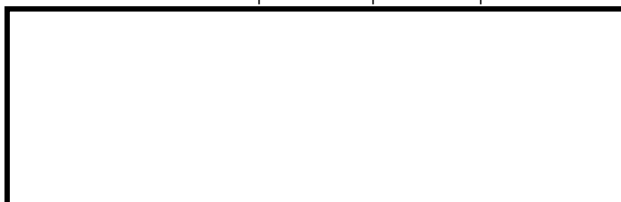
Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	17.8 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	25.6 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	7L	7R	1	18	A	27	5.9	8.4	2.5	1350
3	9L	9R	2	18	A	46	8.4	13.5	5.1	2300
4	10L	10R	3	18	A	63	13.5	21.1	7.6	3150
5	11L	11R	2	18	A	38	21.1	26.2	5.1	1900
6	12L	12R	2	18	A	34	26.2	31.3	5.1	1700
7	2L	2R	0	22	A	0	31.3	36.0	4.7	0
8	2L	2R	0	30	A	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	A	34	28.0	22.9	-5.1	1700
3	11L	11R	2	18	A	38	22.9	17.8	-5.1	1900
4	10L	10R	4	18	A	84	17.8	7.6	-10.2	4200
5	2L	2R	0	14	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.24	1.67	1	1	1.67	5.24

